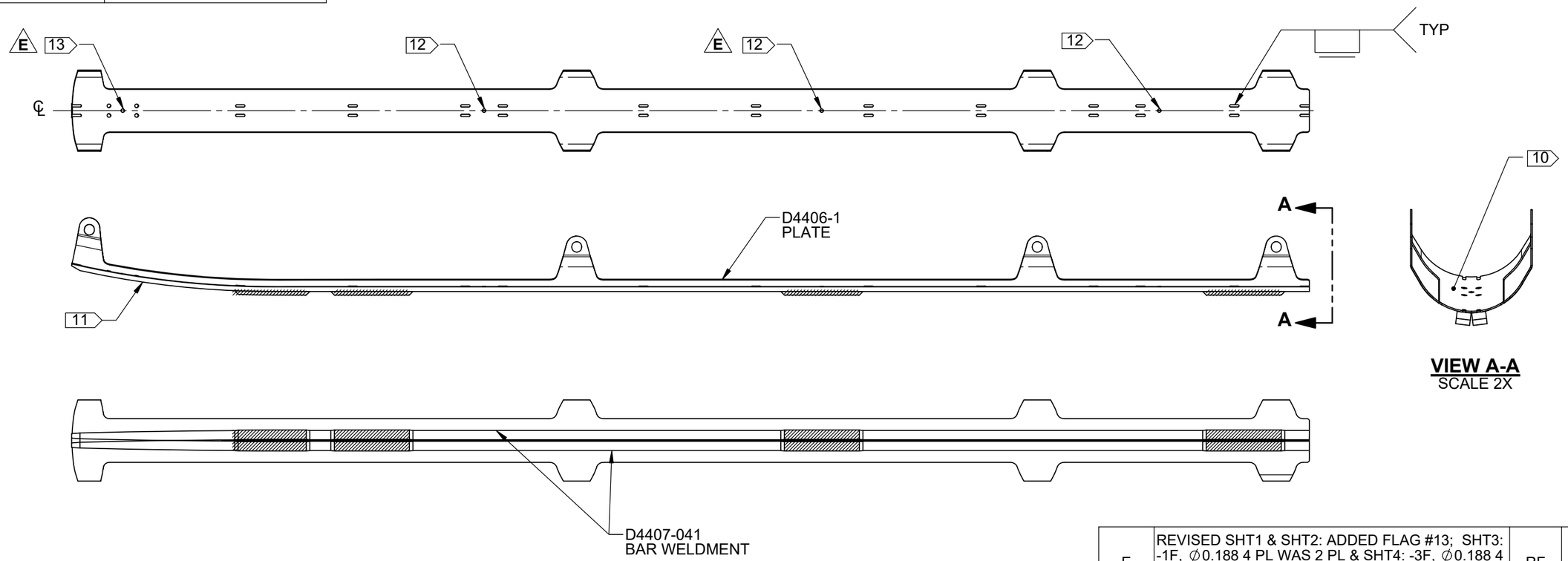
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4406-041	FWD WEARPLATE ASSY
1	1	D4406-1	PLATE
2	2	D4407-041	BAR WELDMENT



VIEW A-A
SCALE 2X

D4406-041 FWD WEARPLATE ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 8.51 lbs
8) WELDING: PER QSI 004
9) N/A
10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 4.9
11) FORM TO MATCH PROFILE OF D4406-1 AT TIME OF WELDING.
12) TRANSFER ∅0.188 HOLES FROM D4406-1 TO D4407-041
E 13) FILL DRAING HOLE AT THIS LOCATION WITH WELD AFTER WELDING D4407-041

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
E	REVISED SHT1 & SHT2: ADDED FLAG #13; SHT3: -1F, ∅0.188 4 PL WAS 2 PL & SHT4: -3F, ∅0.188 4 PL WAS 2 PL; SHT5: ADDED DETAIL J & K; REVISED DETAIL E & F. REASON ECR 371	RF	22.04.18
D	DELETE SHT 1, D4407-041 BAR WELDMENT WAS D4407-1 BAR, DELETE DETAIL 'K' (SHT 1), D4407-043 BAR WELDMENT WAS D4407-3 BAR, DELETE DETAIL 'L' (SHT 2), REMOVE NOTE 9 (SHT 1&2), NOTE 10; TEXTURED COATING WAS ROCKGUARD (SH 1&2), NOTE 12; D4407-041 WAS D4407-1 (SHT 1), D4407-043 WAS D4407-3 (SHT 2), REMOVE NOTE 13 (SHT 1&2)	DB	15.10.14
C	SHEETS 4 AND 5 HOLE SLOTS RE-PITCHED, SHT 5 FWD SLOT SIZES WERE 0.88 (REF NCR12-2031)	AJS	13.03.11
B	REVISE BILL OF MATERIAL; ADD NOTE 13/14 & REVISE NOTE 9 SHT 2&3; MODIFY DETAIL E & F (ZN B3-6, C2-6);ADD DETAIL G (ZN C7-6); REVISE D4406-3F TAB LOCATIONS (ZN B5-5)	RF	12.02.16
A	NEW ISSUE	RF	11.08.15

DESIGN	RF
DRAWN	RF
CHECKED	SAD
MFG. APPR.	DD
APPROVED	
DE APPR.	
DATE	22.04.18

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4406 REV. E4
SHEET 1 OF 5
TITLE WEARPLATE ASSY
SCALE NTS

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